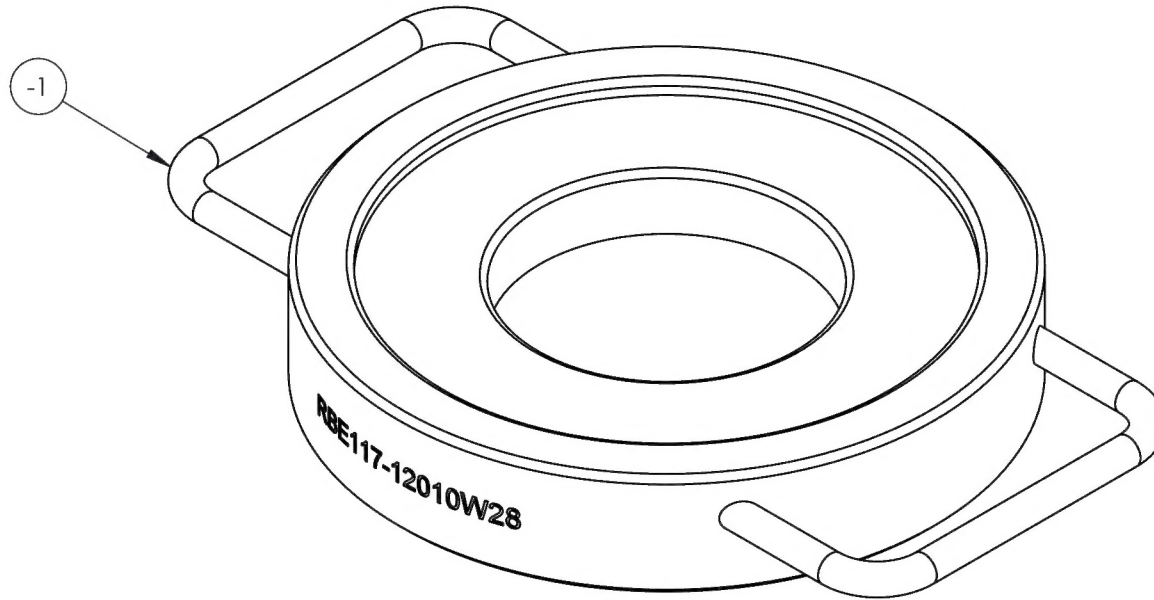


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/16/2016	DPD	JAG



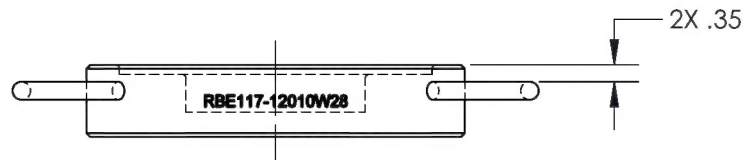
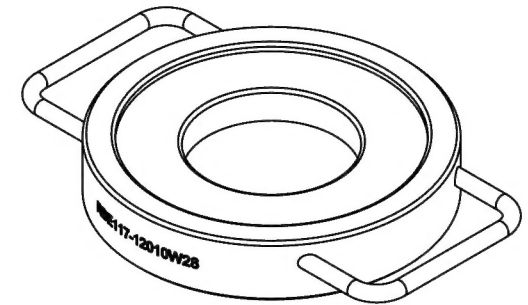
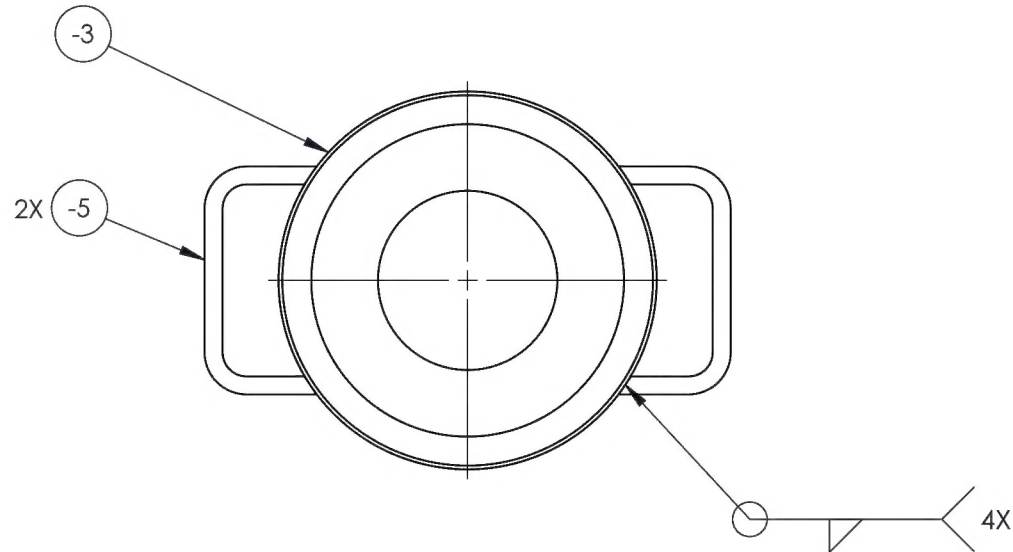
- NOTES:  
 1. REF. AIRBUS T/N: 117-12010W28.  
 2. PART OF KIT: RBE117-12010W62.

<b>DART</b> AEROSPACE	
TITLE <b>MOUNT</b>	
DWG NO. <b>RBE117-12010W28</b>	REV <b>1</b>
MAT'L REACT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: <b>DUERFELDT</b>	USED ON MODEL <b>H145</b>
CHECKED: <b>MACKOVJAK</b>	
OPPS APPR: <b>ANDERSON</b>	
QA APPR: <b>LINDSAY</b>	
APPROVED: <b>GILBERT</b>	
SCALE <b>1:2</b>	DATE <b>7/8/2016</b>
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	BASE WELDMENT			2
			-3	1	BASE	A36/1018/1020 HR		
			-5	2	HANDLE	1018/1020 CR		

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

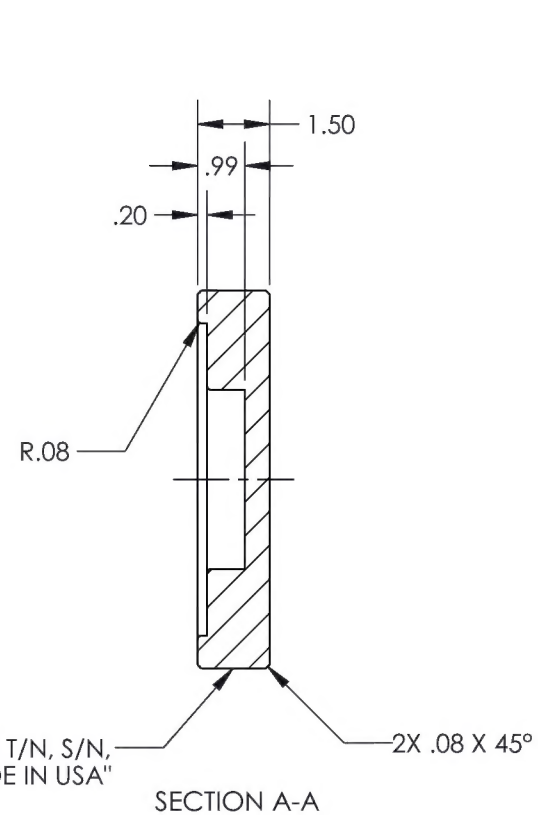
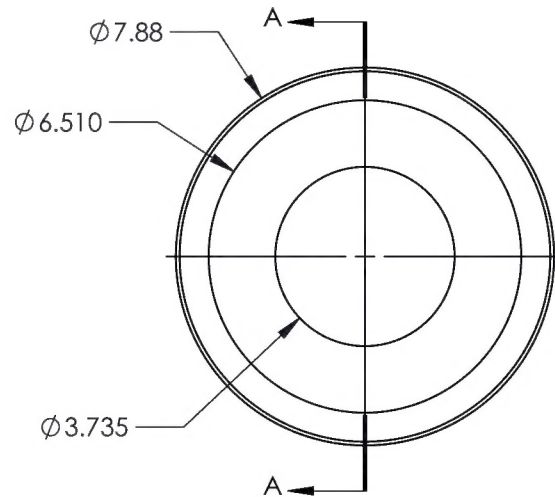


-1  
BASE WELDMENT

<b>DART AEROSPACE</b>	
TITLE <b>MOUNT</b>	
DWG NO. <b>RBE117-12010W28-1</b>	REV <b>1</b>
MAT'L <b>REAT</b>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TREAT <b>FINISH</b>	.XXX ± .010 FRACTIONS ± 1/8
BLACK OXIDE	.XX ± .03 ANGLES ± 1°
SPEC QMSI-6.2.2 REV D	.X ± .1 SURFACES = 125°
DRAWN BY: <b>DUERFELDT</b>	1. BREAK ALL SHARP EDGES
CHECKED: <b>MACKOVJAK</b>	.015 x 45° OR .015R
OPPS APPR: <b>ANDERSON</b>	2. DIMENSIONAL LIMITS APPLY
QA APPR: <b>LINDSAY</b>	AFTER PLATING
APPROVED: <b>GILBERT</b>	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	<b>H145</b>
SCALE <b>1:4</b>	DATE <b>7/8/2016</b>
	SHEET 2 OF 4

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



ENGRAVE T/N, S/N,  
"MADE IN USA"

2X .08 X 45°

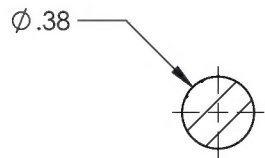
(-3)

BASE

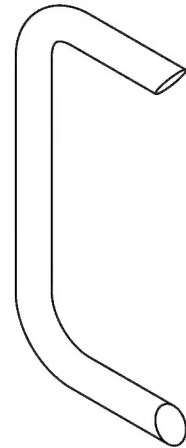
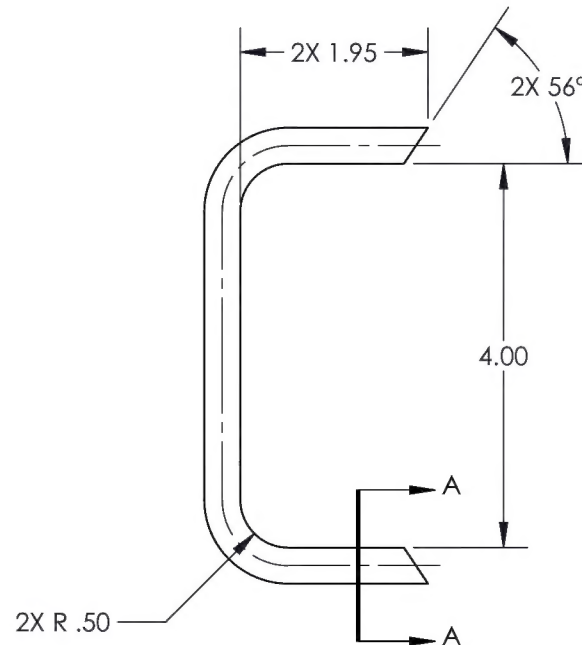
<b>DART AEROSPACE</b>	
TITLE <b>MOUNT</b>	
DWG NO. <b>RBE117-12010W28-3</b>	REV <b>1</b>
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-32	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:4	DATE 7/8/2016
	SHEET 3 OF 4

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A  
SCALE 1 : 1



(-5)  
HANDLE

<b>DART AEROSPACE</b>	
TITLE <b>MOUNT</b>	
DWG NO. <b>RBE117-12010W28-5</b>	REV <b>1</b>
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
	.X ± .1 SURFACES = 125°
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: MACKOVJAK	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 1:2	DATE 7/8/2016
	SHEET 4 OF 4